S LIGHTWEIGHT SHIRTS



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT

160gsm 100% Cotton Drill Fabric Vertical back cooling vents and underarm vents Australian Standards - Day use only

DS2118	YELLOW/NAVY	S-5XL
DS2118	ORANGE/NAVY	S-5XL



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT

160gsm 100% Cotton Drill Fabric Vertical back cooling vents and underarm vents Australian Standards - Day use only

DS1118-ORA	ORANGE	S-5XL



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT WITH 3M TAPE

160gsm 100% Cotton Drill Fabric Vertical back cooling vents and underarm vents 3M reflective tape, double hoop configuration Australian standards - Day/Night use

DS2118T1-Y/N	YELLOW/NAVY	S - 5XL
DS2118T1-O/N	ORANGE/NAVY	S - 5XL



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT WITH 3M TAPE

160gsm 100% Cotton Drill Fabric Vertical back cooling vents and underarm vents 3M Reflective tape, double hoop configuration Australian standards - Day/Night use

DS1118T1-ORA ORANGE S - 5XL



LIGHTWEIGHT SHIRTS



DS1166T3

LIGHTWEIGHT VENTED HI VIS DRILL SHIRT WITH TRURT TAPE

160gsm 100% Cotton Drill Fabric Horizontal back cooling vents Underarm vents TRu^{RT} Reflective Tape Australian standards - Day/Night use

DS1166T3-ORA ORANGE S-5XL



REGULAR WEIGHT SHIRTS



REGULAR WEIGHT HI VIS COTTON SHIRT

190gsm 100% Cotton Drill Fabric Pen partition with flap down pockets Australian Standards - Day use only

DS2112-Y/N	YELLOW/NAVY	S-5XL
DS2112-O/N	ORANGE/NAVY	S-5XL



REGULAR WEIGHT HI VIS COTTON SHIRT WITH 3M TAPE

190gsm 100% Cotton Drill Fabric 3M Reflective Tape, double hoop configuration Pen partition with flap down pockets Australian standards - Day/Night use

DS118T1-ORA ORANGE S-5XL



DS2112T1

REGULAR WEIGHT HI VIS COTTON SHIRT WITH 3M TAPE

190gsm 100% Cotton Drill Fabric 3M Reflective Tape, double hoop configuration Pen partition with flap down pockets Australian standards - Day/Night use

DS2112T1-Y/N	YELLOW/NAVY	S - 5XL
DS2112T1-O/N	ORANGE/NAVY	S - 5XL





CLOSED FRONT SHIRTS





REGULAR WEIGHT HI VIS COTTON CLOSED FRONT SHIRT

190gsm 100% Cotton Drill Fabric Closed Front Placket Australian Standards - Day use only

DS2114-Y/N	YELLOW/NAVY	S - 5XL
DS2114-O/N	ORANGE/NAVY	S - 5XL





REGULAR WEIGHT HI VIS COTTON CLOSED FRONT SHIRT WITH 3M TAPE

190gsm 100% Cotton Drill Fabric Closed Front Placket 3M Reflective Tape, double hoop configuration Australian standards - Day/Night use

DS2114T1-Y/N	YELLOW/NAVY	S - 5XL
DS2114T1-O/N	ORANGE/NAVY	S - 5XL



DS1114T1

REGULAR WEIGHT HI VIS COTTON CLOSED FRONT SHIRT WITH 3M TAPE

190gsm 100% Cotton Drill Fabric Closed Front Placket 3M Reflective Tape, double hoop configuration Australian standards - Day/Night use

DS1114T1-ORA ORANGE S - 5XL





LADIES WORK SHIRTS



RIP STOP HI VIS COTTON VENTED SHIRT WITH 3M TAPE - LADIES

145gsm Super Lightweight Ripstop Fabric Horizontal back mesh vents and underarm vents 3M Reflective Tape, double hoop configuration Australian standards - Day/Night use

DSW2169T1-Y/N	YELLOW/NAVY	8 - 22
DSW2169T1-O/N	ORANGE/NAVY	8 - 22



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT WITH 3M TAPE - LADIES

160gsm 100% Cotton Drill fabric Horizontal back cooling vents and underarm vents 3M Reflective tape, double hoop configuration Australian standards - Day/Night use

DSW1166T1-ORA	ORANGE	8 - 22
D3 V V I 100 I I - ODA	UNAINGL	0 - 22



DSW2112T1

REGULAR WEIGHT HI VIS COTTON SHIRT WITH 3M TAPE - LADIES

190gsm 100% Cotton Drill Fabric 3M Reflective tape, double hoop configuration Pen partition with flap down pockets Australian standards - Day/Night use

DSW2112T1-Y/N YELLOW/NAVY 8 - 22



LIGHTWEIGHT VENTED HI VIS DRILL SHIRT WITH 3M TAPE - LADIES

160gsm 100% Cotton Drill Fabric Horizontal back cooling vents and underarm vents 3M Reflective tape, double hoop configuration Australian standards - Day/Night use

DSW2166T1-Y/N	YELLOW/NAVY	S - 5XL
DSW2166T1-O/N	ORANGE/NAVY	S - 5XL



LADIES WORK TROUSERS

DTW1150

MID WEIGHT COTTON CARGO TROUSER

270gsm Cotton Canvas Fabric Phone and Multi Tool Pocket 2 Hip pockets

DTW1150-NAV	NAVY	8-22
DTW1150-GRN	GREEN	8-22
DTW1150-SAF	SAFARI	8-22













DTW1150T

MIDWEIGHT CARGO TROUSER WITH TAPE

270gsm 100% Cotton Canvas Fabric Phone & Multi tool pocket on legs 3M Reflective Tape 2 rear patch pockets with velcro flap

Australian standards - Night use

DTW1150T-NAV

NAVY

6 - 22



RIP STOP SHIRTS



RIP STOP COTTON VENTED SHIRT

145gsm 100% Super Lightweight Ripstop Fabric Horizontal back mesh vents Underarm vents

DS1169-NAV NAVY S-5XL



RIP STOP HI VIS COTTON VENTED SHIRT

145gsm Super Lightweight Ripstop Fabric Horizontal back mesh vents Underarm vents Australian standards - Day use

DS2175-Y/N YELLOW/NAVY S-5XL



RIP STOP HI VIS COTTON VENTED SHIRT

145gsm Super Lightweight Ripstop Fabric Horizontal back mesh vents Underarm vents Australian standards - Day use

DS2169-Y/N	YELLOW/NAVY	S - 5XL
DS2169-O/N	ORANGE/NAVY	S - 5XL



RIP STOP HI VIS COTTON VENTED SHIRT WITH 3M TAPE

145gsm Super Lightweight Ripstop Fabric 3M Reflective tape, double hoop configuration Horizontal back mesh vents and underarm vents Australian standards - Day/Night use

DS2169T1-Y/N	YELLOW/NAVY	S - 5XL
DS2169T1-O/N	ORANGE/NAVY	S - 5XL



POLO SHIRTS 💮



MICROMESH HI-VIS POLO

175gsm Mircomesh Polyester Breathable fabric Chest pocket with pen partition Ribbed collar

TS2851

Australian standards - Day use

TS2851-Y/N	YELLOW/NAVY	XS-5XL
TS2851-O/N	ORANGE/NAVY	XS-5XL



MICROMESH HI-VIS POLO

175gsm Mircomesh Polyester Breathable fabric Chest pocket with pen partition Ribbed collar and wrist cuff Australian standards - Day use

TS2850-Y/N	YELLOW/NAVY	XS-5XL
TS2850-O/N	ORANGE/NAVY	XS-5XL



MICROMESH HI-VIS POLO WITH TRUPT TAPE

175gsm Breathable Mircomesh Polyester TRu^{RT} Reflective Tape Double Hoop Configuration Australian standards - Day/Night use

TS2850T1-Y/N	YELLOW/NAVY	XS-5XL
TS2850T1-O/N	ORANGE/NAVY	XS-5XL

WORK SHORTS







DT1139

HEAVY WEIGHT COTTON CARGO SHORT

320gsm Cotton Drill fabric Cargo flap pockets on both legs Tool pocket on RH leg Back RH pocket

	DT1139-NAV	NAVY	77R - 112R
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MID WEIGHT COTTON CARGO SHORT

270gsm Cotton Canvas Fabric Cargo flap pockets on both legs Back flap pcokets on both side Coin pocket in RH waist side pocket

DT1147-NAV	NAVY	77R - 112R
DT1147-GRN	GREEN	77R - 112R

WORK PANTS & CARGO PANTS



DT1140

HEAVY WEIGHT COTTON TROUSER

320gsm Cotton Drill Fabric Integrated belt loops 2 hip pockets, 1 rear pocket

DT1140-NAV NAVY REG: 77-112, STO: 87-132, LONG: 84-94



DT1140T

HEAVY WEIGHT COTTON TROUSER WITH 3M TAPE

320gsm 100% Cotton Drill Frabic 2 hip pockets, 1 rear pocket 3M Reflective Tape Australian standards - Night use

DT1140T-NAV NAVY REG: 77-112, STO: 87-132, LONG: 79-94



DT1142

HEAVY WEIGHT COTTON CARGO

320gsm Cotton Drill Fabric Phone & Multi tool pockets on legs Integrated belt loops 2 hip pockets, 1 rear pocket

DT1142-NAV NAVY REG: 77-112, STO: 87-132, LONG: 84-94



DT1142T

HEAVY WEIGHT COTTON CARGO WITH 3M TAPE

320gsm 100% Cotton Drill Frabic Phone & Multi-tool Pocket 2 hip pockets, 1 rear pocket 3M Reflective Tape Australian standards - Night use

DT1142T-NAV NAVY REG: 77-112, STO: 87-132, LONG: 79-94



DT1138

REGULAR WEIGHT COTTON TROUSERS

190gsm Cotton Drill Fabric Integrated belt loops 2 hip pockets, 1 rear pocket

DT1138-NAV NAVY REG: 77-112, STO: 87-132, LONG: 79-94



DT1138T

COTTON

REGULAR WEIGHT COTTON TROUSERS WITH 3M TAPE

190gsm 100% Cotton Drill Frabic 2 hip pockets, 1 rear pocket 3M Reflective Tape Australian standards - Night use

DT1138T-NAV NAVY REG: 77-112, STO: 87-132, LONG: 84-94



CANVAS PANTS & JEANS





DT1150

MID WEIGHT COTTON CARGO TROUSER

270gsm 100% Cotton Canvas Fabric Phone and Multi Tool Pocket 2 Hip pockets 2 Rear Patch Pockets with Velcro Flaps

DT1150-NAV	NAVY	DT1150-BLK	BLACK	REG: 77-112, STOUT: 87-132,
DT1150-GRN	GREEN	DT1150-SAF	SAFARI	LONG: 84-94



DT1150T

3M



MID WEIGHT COTTON CARGO WITH 3M TAPE

270gsm 100% Cotton Canvas Fabric Phone & Multi-tool pocket on legs 3M Reflective Tape 2 rear patch pockets with velcro flap

Australian standards - Night use

DT1150T-NAV NAVY REG: 77-112, STO: 87-132, LONG: 79-94





DENIM JEANS

100% Cotton Denim Fabric 2 hip pockets 1 rear patch pocket

DT1154-DEN DENIM REG: 77-112, STO: 87-132, LONG: 79-94



DENIM JEANS WITH TAPE

100% Cotton Denim Fabric 2 hip pockets 1 rear patch pocket 3M Reflective Tape Australian standards - Night use

DT1154T-DEN DENIM REG: 77-112, STO: 87-132, LONG: 79-94





DC2120T1

LIGHTWEIGHT HI-VIS COTTON COVERALL WITH 3M TAPE

190gsm 100% Cotton Drill Fabric 3M Reflective tape, double hoop configuration Nylon heavy duty studs Australian standards - Day/Night use

DC2120T1-Y/N	YELLOW/NAVY	DC2120T1-O/N	ORANGE/NAVY
REG: 77-112 STOUT: 87-132 LONG: 79-94			













LIGHTWEIGHT COVERALL **WITH 3M TAPE**

190gsm 100% Cotton Drill Fabric 3M Reflective Tape, double hoop Nylon heavy duty studs Australian standards - Day/Night use

DC1120T1-ORA **ORANGE** Reg: 77-117, St: 87-132, Long: 79-94



















DC2180T1

HEAVYWEIGHT COVERALL WITH 3M TAPE

320gsm 100% Cotton Drill Fabric 3M Reflective tape, double hoop configuration Heavy duty metal press studs Australian standards - Day/Night use

DC2180T1-Y/N YELLOW/NAVY DC2180T1-O/N ORANGE/NAVY SIZES: REG: 77-112, STOUT: 87-132, LONG: 79-94











DC2180

HEAVYWEIGHT COVERALL

320gsm 100% Cotton Drill Fabric Heavy Duty metal press studs Australian standards - Day use

YELLOW/NAVY DC2180-Y/N Reg: 77-117, St: 87-132, Long: 84-94









DC2179T1

ACTION BACK OVERALL WITH 3M TAPE

320gsm 100% Cotton Drill Fabric 3M Reflective Tape Australian standards - Day use

DC2179T1-Y/N YELLOW/NAVY Reg: 77-117, St: 87-132, Long: 84-94











WINTER VESTS





WET WEATHER REVERSIBLE VEST WITH TRUPT TAPE

300D Polyester Oxford Fabric TRu^{RT} Reflective tape Reversible with Polar fleece fabric Vest component of the TJ2910T6 Australian standards - Day/Night use

TV1915T5-YEL

YELLOW

XS-5XL



MID WEIGHT COTTON CANVAS VEST WITH 3M TAPE

270gsm 100% Cotton Canvas Fabric 3M Reflective Tape Inner vest for the DJ2196T1 Australian standards - Day/Night use

DV1193T1-YEL

YELLOW

XS - 5XL



COTTON JACKETS



MID WEIGHT COTTON DRILL JACKET WITH TAPE

100% Cotton Canvas 270gsm Hip Length with waist pockets 3M Reflective Tape, double hoop configuration Reflective piping on chest Australian standards - Day/Night use

DJ2192T1-Y/N	YELLOW/NAVY	XS-5XL
DJ2192T1-O/N	ORANGE/NAVY	XS-5XL





MID WEIGHT 3/4 LENGTH JACKET WITH TAPE

270gsm 100% Cotton Canvas Fabric 3/4 length jacket with 2 waist pockets 3M Reflective tape, double hoop configuration Combines with DV1193T1 to make 4 in 1 jacket Australian standards - Day/Night use

DJ2196T1-Y/N YELLOW/NAVY XS - 5XL





BOMBER JACKET WITH 3M TAPE

300D Polyester Oxford Fabric
3M Reflective Tape, double hoop with additional shoulder tape
100% Waterproof, seam sealed
Quilt lined for added warmth
Australian standards - Day/Night use

TJ2940T7-Y/N	YELLOW/NAVY	XS-5XL
TJ2940T7-O/N	ORANGE/NAVY	XS-5XL



4 IN 1 RAIN JACKET WITH TRURT TAPE

300D Polyester Oxford Fabric
TRu^{RT} Reflective Tape, double hoop configuration
100% Waterproof, seam sealed, concealed hood
Inner Reversible vest with tape
Combination of TV1915T5 & TJ2900T6
Australian standards - Day/Night use

TJ2910T6-Y/N	YELLOW/NAVY	XS - 5XL
TJ2910T6-O/N	ORANGE/NAVY	XS - 5XL







RAIN JACKET WITH TRURT TAPE

300D Polyester Oxford Fabric
TRu^{RT} Reflective Tape, double hoop configuration
100% Waterproof, seam sealed,concealed hood
Mesh lined jacket
lacket component of the T12910T6

Jacket component of the TJ2910T6 Australian standards - Day/Night use

TJ2900T1-Y/N YELLOW/NAVY XS - 5XL



5 IN 1 RIP STOP RAIN JACKET COMBO WITH 3M TAPE

300D Polyester Oxford Rip-Stop Fabric 3M Reflective Tape 100% Waterproof, seam sealed Quilt lined inner jacket with removeable sleeves Australian standards - Day/Night use

TJ2930T6-Y/N	YELLOW/NAVY	XS - 5XL
TJ2930T6-O/N	ORANGE/NAVY	XS - 5XL



FLAME RESISTANT







ARC AND FLASH FIRE PROTECTION

- · Parvotex inherent FR provides multi hazard protection against the Electric arc and Flash fire.
- The FR protection is built into the fabric, inherent thermal protection properties and cannot be washed or worn out.
- Parvotex stands up to more washes, has better protection and better durability than FR treated or inherent fabric blends in similar weights.
- · Parvotex retains its appearance throughout extended on the job use and repeated laundering.
- The unique fiber blending with Kaneka and Kururay Vectran®, cotton, polyamide and the twill ripstop fabric construction gives better wearer comfort and durability than other FR treated or Inherent FR blends.

TS1500T1 **LIGHTWEIGHT HRC1 FR SHIRT** WITH LOXY FR TAPE

155gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32% Cotton, 10% Polyamide, 8% Polyarylate Concealed studs, Gusset Sleeve ATPV 5.9 cal/cm, HRC 1

Australian standards - Day/Night use

TS1500T1-ORA ORANGE S-5XL



OEKO-TEX® STANDARD 100, PRODUCT CLASS II CERTIFIED

The Oeko-Tex* standard 100, is an independent testing and certification system for textiles The criteria for certification includes testing for the following substances:

- Illegal substances
- Legally regulated substances
- . Known harmful (but not legally regulated) chemicals

As well as parameters for health care
 Product Class II – Certification for textiles used close to the skin (underwear, bed linen, t-shirts etc)



FLAME RESISTANT



TC1570T1

HRC2 FR COVERALL WITH LOXY FR TAPE

197gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32%Cotton,

10% Polyamide, 8% Polyarylate Concealed studs, Gusset Sleeve ATPV 8.6 cal/cm, HRC 2

Australian standards - Day/Night use

TC1570T1-ORA ORANGE 77R-117R, 87S-132S





TC2570T1

HRC2 FR COVERALL WITH LOXY FR TAPE

197gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32%Cotton,

10% Polyamide, 8% Polyarylate Concealed studs, Gusset Sleeve ATPV 8.6 cal/cm, HRC 2

Australian standards - Day/Night use

TC2570T1-Y/N Yellow/Navy 77R-117R, 87S-132S







TT1550T1

HRC2 FR WORK TROUSERS

197gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32%Cotton, 10% Polyamide, 8% Polyarylate Concealed studs ATPV 8.6 cal/cm, HRC 2 Australian standards - Night use

TT1550T-NAV NAVY 77R-117R, 87S-132S, 84L-94L



TT1560T1

HRC2 FR CARGO TROUSERS

197gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32%Cotton, 10% Polyamide, 8% Polyarylate Concealed studs Cargo pocket on both sides ATPV 8.6 cal/cm, HRC 2 Australian standards - Night use

TT1560T-NAV NAVY 77R-117R, 87S-132S, 84L-94L



TS2590T1

HRC2 FR SHIRT WITH LOXY FR TAPE

197gsm Inherent Flame Retardant Fabric 50% Modacrylic, 32%Cotton, 10% Polyamide, 8% Polyarylate Concealed studs, Gusset Sleeve ATPV 8.6 cal/cm, HRC 2 Australian standards - Day/Night use

TS2590T1-Y/N	Yellow/Navy	S - 5XL
TS2590T1-O/N	Orange/Navy	S - 5XL



Tru Workwear (TRu) was established in 2013 as a new company importing premium quality workwear for the Australian market. The directors and management team have over 50 years experience and have developed particular expertise in the design, manufacturing, importing and distribution of Workwear for the Australian market. In this time we have developed an intimate knowledge of the requirements of the market and the organizations that we do business with, In particular, we have developed a clear understanding of all the issues that arise when a 'roll out' of new uniform is required. As a consequence, we believe that no business is better positioned to supply the range of products and the services to the market.

TRu have invested heavily in infrastructure, people, inventory and systems to enable us to serve our customer base. Our capabilities are well established and we have a proven track record. We are aware that many organisations will claim to be capable and equipped to undertake such tasks. We contend however that proven performance outweighs promises, particularly in the service function.

At TRu our mission is to provide the highest quality Workwear and Service along with value for money to our clients. We have a well established supply chain with a successful partnership of over 20 years along with our understanding of the Australian market ensures we are well positioned to offer you the right products and most important "Service".

We uphold the belief that quality garments can only be produced from quality fabric. We set the specifications for our garments right from the beginning of the whole manufacturing process. This includes control of yarns used, spinning and dyeing methods to obtain a better consistent product. It is this control that allows us to achieve continuity in fabric weights, tear strength, colourfastness and a shrinkage rate below the required standard.

ICON DEFINITIONS



TRu garment meets Day Standard AS/NZS 4602.1:2011 Class D - Garments suitable for day use only



TRu garment is 100% cotton fabric



Day / Night Standard - AS/NZS 4602.1:2011 Class D/N - Garments suitable Day or Night use. Materials Tested to AS/NZS 1906.4:2010



Vented shirt - Shirt contains venting options that use the natural flow of air to cool body temperature.



Night Standard - AS/NZS 46.02.1:2011 Class N - Garments suitable for Night use only. Material tested to AS/NZS 1906.4:2010



RIPSTOP fabric is a fabric using a special reinforcing technique that makes them resistant to tearing and ripping.



UPF Sun Protection AS/NZS 4399:1996
UPF50+ offers excellent protection from harmful UV rays



Tru garment using a lightwieght fabric offering wearer greater comfort in hot and humid conditions.



UPF Sun Protection AS/NZS 4399:1996 UPF40+ offers excellent protection from harmful UV rays



3M Reflective tape is used on the garment. 3M material is tested to AS/NZS 1906.4:2010



Standard AS/NZS 1020:1995.

The control of undersirable static electricity. Cotton fibres naturally do not hold or generate static electricity.



TRu^{RT} Reflective Tape is used on the garment. TRu^{RT} Reflective Tape is tested to AS/NZS 1906.4:2010



Fabric has a waterproof finish or coating, whilst the garment remains breathable.

The seams have been sealed to ensure water does not leak into the garment.



Loxy FR 9801 Silver Reflective Tape Loxy Tape is tested to AS/NZS 1906.4:2010



Hazard Risk category, NPFA 70E-Compliant to Category 1, min ATPV 4 cal/cm²



Breathable Fabric



Hazard Risk category, NPFA 70E-Compliant to Category 2, min ATPV 8 cal/cm²



Inherent Flame Retardant garment





Oeko-Tex 100 Class II Fabric



SIZE CHART

SHIRTS

SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL
NECK	34/35	36/37	38/39	41/42	43/44	45/46	47/48	49/50	51/52
TO FIT CHEST	85	90	95	100	105	110	115	120	125
SHIRT 1/2 CHEST*	53	55	59	63	67	72	76	80	83

^{*1/2} CHEST MEASUREMENT IS CALCULATED BY MEASURING ARMPIT TO ARMPIT ON A FLAT SURFACE

JACKETS / VESTS

SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL
TO FIT CHEST	85	90	95	100	105	110	115	120	125

POLO SHIRTS

SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL
TO FIT CHEST	34/35	36/37	38/39	41/42	43/44	45/46	47/48	49/50	51/52
SHIRT 1/2 CHEST*	53	55	59	63	67	72	76	80	83

^{*1/2} CHEST MEASUREMENT IS CALCULATED BY MEASURING ARMPIT TO ARMPIT ON A FLAT SURFACE

LADIES SHIRTS %



SIZE	8	10	12	14	16	18	20	22
TO FIT BUST (CM)	85	90	95	100	105	110	115	120
SHIRT 1/2 CHEST*	72	77	82	87	92	97	102	107

^{*1/2} CHEST MEASUREMENT IS CALCULATED BY MEASURING ARMPIT TO ARMPIT ON A FLAT SURFACE

LADIES PANTS 🧣



SIZE	8	10	12	14	16	18	20	22
TO FIT WAIST	72	77	82	87	92	97	102	107
TO FIT HIPS	93	98	103	108	113	118	123	128

COVERALLS / PANTS / SHORTS

SIZE	77R	82R	87R	92R	97R	102R	107R	112R	117R
WAIST (INCHES)		32	34	36	38	40	42	44	46
TO FIT CHEST (CM)		90	95	100	105	110	115	120	125
INSIDE LEG	74	77	79	83	84	87	87	87	87

SIZE	875	925	975	102S	107S	112S	117 S	1225	127S	132S
WAIST (INCHES)	34	36	38	40	42	44	46	48	50	52
TO FIT CHEST (CM)		100	105	110	115	120	125	130	135	140
INSIDE LEG	69	71	74	76	79	79	81	81	81	81

SIZE	79L	84L	89L	94L
WAIST (INCHES)	30	32	34	36
TO FIT CHEST (CM)	95	100	105	110
INSIDE LEG	80	83	85	88

HOW TO MEASURE

For an accurate fit please ensure the measuring tape is level and firm, but not tight.

NECK	Measure at collar level with 2 fingers behind measuring tape					
CHEST/BUST	Stand naturally and measure around the largest part of chest/bust					
WAIST/HIPS	IPS Stand naturally and measure around waistline or hips,					
	do not measure over clothing apart from under garments					
LEG	Measured from the crotch to the heel of the shoe					

