

MIG**CV****DC****3**
Phase

Weldmatic 396

<< SELECTION CHART

Part No: CP134-1 - With W64 4 Roll Drive Wirefeeder

COMPLETE INDUSTRIAL MIG WELDING PACKAGE.

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This 396 Amp three phase MIG welder is ideal for medium to heavy fabrication, and all general industrial fabrication applications.

FLEXIBILITY & POWER

Optimal weld characteristics provide high quality results on steel, stainless steel and aluminium, plus the power to comfortably run all popular sizes of solid and flux cored wires.

> With the capacity to run 1.6mm flux cored wire, the 396 can handle a wide range of applications.

BUILT-IN OPERATOR SAFETY

The power source features a built-in thermal protection device that will activate if the machine is operated beyond its safe thermal operating zone.

FINE ARC CONTROL

30 Voltage steps for fine arc control over the whole operating range, from short arc to full spray transfer.

DUAL FRONT HANDLES

Exclusive split handles with rubber grips designed to move the machine easily and allow the composite work lead and MIG gun to be stored independently.

DIGITAL METERS

Digital Volt and Amp metres retain last weld information and allow precise set-up.

ULTRA-FAST WIRE BRAKING FEATURE

Featured on the 4RD wirefeeder - leaves the wire tip extra clean at the end of the weld.

Features include:

- > 'Normal' and Creep' start speed modes.
- > Cold wire inch/gas purge controls.
- > Pre/post gas timer controls.

GAS OR GASLESS

Suits gas shielded and gasless flux cored wires.

SPOOL CAPACITY

5kg and 15kg.

PACKAGE INCLUDES

- W64 4 Roll Drive Wirefeeder
- 3.6m Euro Gun Cable
- Bernard™ Centerfire™ Tip 0.9mm
- 10m Work Lead
- 10m Interconnecting Leads
- Gas Regulator/Flowmeter
- Drive Rollers: 0.9/1.2mm "V", 0.9/1.2 Knurled (Gasless, Flux Cored, Metal Cored)

3 YEAR
GOLD SHIELD WARRANTY**FITTED WITH 32A 3 PHASE PLUG****BERNARD****COMES WITH BERNARD™ CENTERFIRE™ CONSUMABLES**

PRIMARY VOLTAGE	RATED PRIMARY CURRENT	MAX. PRIMARY CURRENT	RECOMMENDED GENERATOR kVA	RATED OUTPUT @ 40°C (10 MIN)	WELDING CURRENT RANGE	WIRE SIZE RANGE (MM)	SHIPPING WEIGHT
380/415 Vac - 50Hz 3 Phase	15 Amps	27 Amps	20 kVA	395 A, 34 V, 30% Duty Cycle 250 A, 26 V, 100% Duty Cycle	19 - 395 Amps	0.8 - 1.6 Solid 0.8 - 1.6 Cored	172kg